

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST111C	HCS	side set, milled	8	100	3	74

*Basic for Wood, Softwood (4-50 mm), chipboard, wood core plywood, fibre boards, quick cut



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST119B	HCS	wavy set, milled	12	92	1.9-2.3	67

*Basic for Wood, Softwood (2-15 mm), plywood, chipboards, wood core plywood, fibre boards



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST119BO	HCS	wavy set, milled	12	83	2	56

*Basic for Wood, Softwood (2-15 mm), plywood, chipboard, wood core plywood, fibre boards, especially for curve cuts



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST144D	HCS	side set, ground	6	100	4-5.2	74

*Speed for Wood, Softwood (5-50 mm), chipboards, wood core plywood, fibre boards



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST244D	HCS	side set, ground	6	100	4-5.2	74

*Speed for Wood, Softwood (5-50 mm), chipboards, wood core plywood, fibre boards, especially for curve cuts



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST344D	HCS	side set, ground	6	152	4	126

*Speed for Wood, thick construction timber, softwood (5-100 mm), chipboards, wood core plywood, fibre boards



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST744D	HCS	side set, ground	6	180	4	154

*Speed for Wood, Softwood/boards, thick construction timber, sandwich materials



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101B	HCS	ground teeth and taper ground	10	100	2.7	74

*Clean for Wood, Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), plastics/epoxy (diameter <30 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101BR	HCS	ground teeth and taper ground	10	100	2.5	74

*Clean for Wood, Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), laminated panels, clean surface



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101AO	HCS	ground teeth and taper ground	20	83	1.4	56

*Clean for Wood, Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101D	HCS	ground teeth and taper ground	6	100	4-5.2	74

*Clean for Wood, Softwood, chipboards, wood core plywood, fibre boards (10-45 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST301CD	HCS	ground teeth and taper ground	8	117	3	91

*Clean for Wood, Softwood, chipboards, wood core plywood, fibre boards (10-65 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST308B	HCS	ground teeth and taper ground	NA	117	2.2 XC	91

*Extraclean for Wood, for softwood and non-abrasive wooden materials



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST308BO	HCS	ground teeth and taper ground	NA	117	2.2 XC	91

*Extraclean for Wood, Softwood boards (5-50 mm), plywood (5-50 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST144DP	HCS	side set, ground	6	100	4	74

*Precision for Wood, Softwood, chipboards, wood core plywood, fibre boards (5-50 mm), doors, kitchen worktops (<50 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST234X	HCS	ground teeth and taper ground	NA	117	2-3	91

*Progressor for Wood, Softwood (3-65 mm), chipboards, wood core plywood, fibre boards



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST144DF	Bi-Metal	side set, ground	6	100	4-5.2	74

*Speed for Hard Wood, Hardwood and softwood (5-50 mm), all types of panels, including laminates



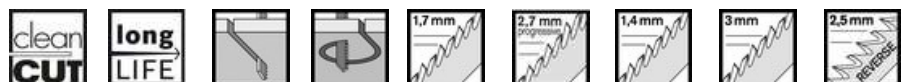
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST344DF	Bi-Metal	side set, sharpened	6	152	4	126

*Speed for Hard Wood, thick hardwood and softwood (5-100 mm), all types of panels, including laminates



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101BF	Bi-Metal	ground teeth and taper ground	10	100	2.7	74

*Clean for Hard Wood, Hardwood, laminated panels/HPL (3-30 mm), plastics/epoxy (diameter <30 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
PJST101BRF	Bi-Metal	ground teeth and taper ground	10	100	2.5	74

*Clean for Hard Wood, Laminated panels (3-30 mm), kitchen worktops (3-45 mm), clean surface



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST101AOF	Bi-Metal	ground teeth and taper ground	18	83	1.4	57	*Clean for Hard Wood, Hardwood, laminated panels/HPL (1.5-15 mm), plywood, especially for curve cuts, no tears
         							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST101AIF	Bi-Metal	ground teeth and taper ground	14	100	1.7	77	*Clean for Hard Wood, Hardwood, laminated panels/HPL (2-30 mm), plastics/epoxy (diameter <30 mm), no tears
         							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJS301CDF	Bi-Metal	ground teeth and taper ground	8	117	3	91	*Clean for Hard Wood, Hardwood and softwood (4-65 mm), laminated panels/HPL
         							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST308BF	Bi-Metal	ground teeth and taper ground	NA	117	2.2 XC	91	*Extraclean for Hard Wood, for hardwood and abrasive wooden materials
     							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST345XF	Bi-Metal	side set, milled	10-5	132	2.4-5	106	*Progressor for Wood, Construction timber with nails (<65 mm), wooden materials, plastics, sheet metals, pipes/profiles, including aluminium (diameter 3-10mm)
   							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST118A	HSS	wavy set, milled	21	92	1.1-1.5	67	*Basic for Metal, thin sheet metals (1-3 mm)
      							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST118B	HSS	wavy set, milled	12	92	1.9-2.3	67	*Basic for Metal, medium-thick sheet metals (2.5-6 mm)
      							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST118G	HSS	wavy set, milled	32	92	0.7	67	*Basic for Metal, Very thin sheet metals (0.5-1.5 mm)
      							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST318A	HSS	wavy set, milled	21	132	1.2	106	*Basic for Metal, thin sheet metals (1-3 mm), pipes + profiles, including aluminium (diameter <65 mm)
      							
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]	
PJST318B	HSS	wavy set, milled	12	132	2	106	*Basic for Metal, medium-thick sheet metals (2.5-6 mm), pipes + profiles, including aluminium (diameter <65 mm), precise angle cut
      							

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal, thin sheet metals (1-3 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal, medium-thick sheet metals (2.5-6 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal, thin sheet metals (1.5-4 mm), especially for curve cuts

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal, Thin sheet metal (1-3 mm), sandwich materials (<65 mm), pipes + open profiles, including aluminium (diameter <65 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal, Medium-thick sheet metal (2.5-6 mm), sandwich materials (<65 mm), pipes + profiles, including aluminium/epoxy (diameter <65 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Flexible for Metal-Sandwich, BIM, wavy set, milled Sandwich materials (<120 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Progressor for Metal, thin to thick sheet metals (1.5-10 mm), pipes + profiles, including aluminium (diameter <30 mm)

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Basic for Inox, Sawing in Inox / stainless steel

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



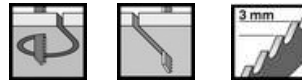
*Basic for Inox, Sawing in Inox / stainless steel

Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Alu, thin to thick sheet metals (3-15 mm), pipes + profiles, (diameter <30 mm)

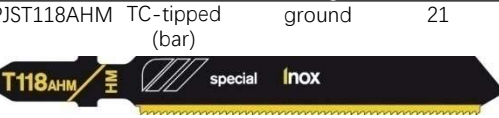
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Alu, thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm), especially for curve cuts



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Inox, thin, stainless steel sheets (Inox) (1.5-3 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Inox, medium-thick stainless steel sheets (Inox) (2-5 mm)



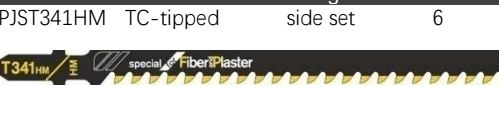
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Fiber and Plaster, Glass fibre reinforced plastic (5-20 mm), plasterboard, fibre cement boards (5-50 mm)



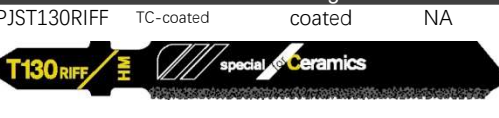
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Fiber and Plaster, Glass fibre reinforced plastics (5-50 mm), plasterboard, fibre cement boards (<80 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Ceramics, soft ceramic wall tiles, glass fibre reinforced plastic, cast iron (5-15 mm), coarse cut



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Ceramics, soft ceramic wall tiles, glass fibre reinforced plastic, cast iron (5-10 mm), fine cut



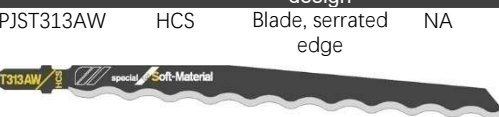
Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Acrylic, Perspex, polycarbonate (2-20 mm)



Item No.	Material	Tooth design	TPI	Total length [mm]	Tooth spacing [mm]	Length of teeth [mm]
----------	----------	--------------	-----	-------------------	--------------------	----------------------



*Special for Soft Material, Cardboard, polystyrene, carpet, leather, rubber (<100 mm)